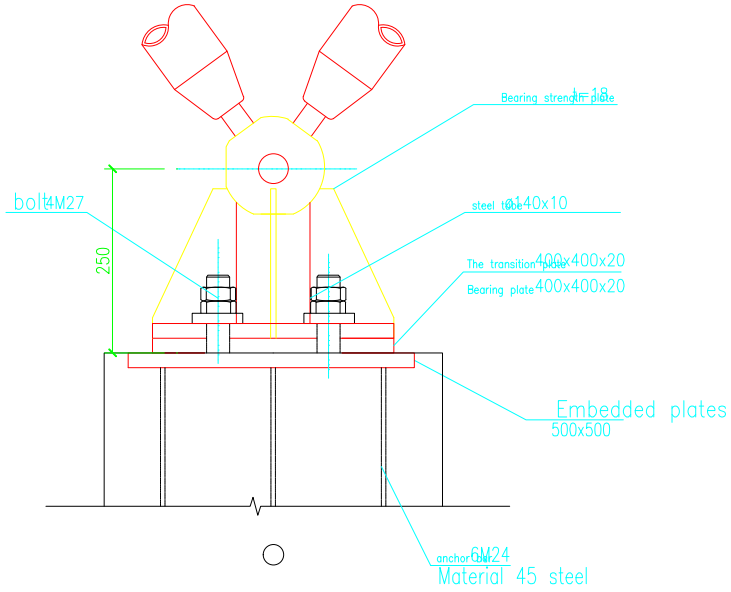
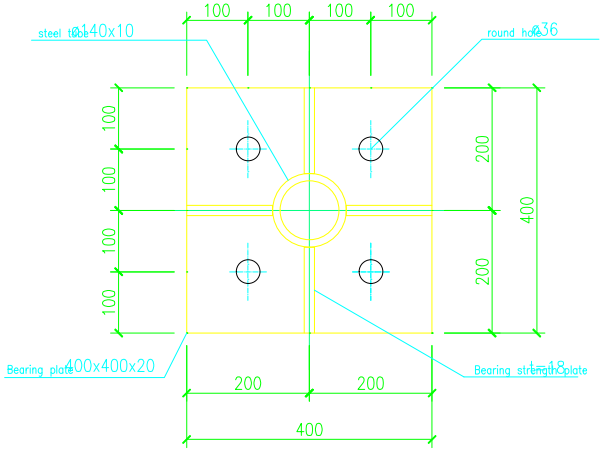


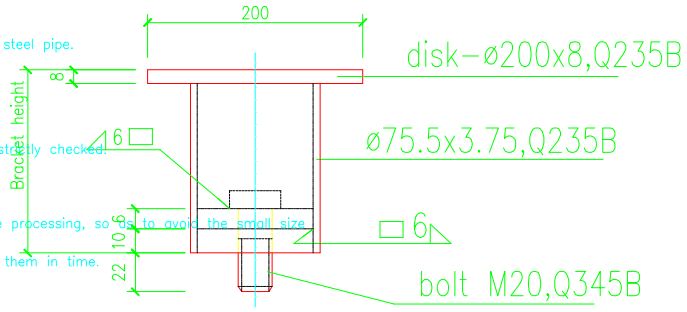
Bearing diagram 1:10



1—1 1:10

Support description:

1. The support of the grid is a tension and pressure bi-directional sliding support, and the processing and production should strictly comply with the relevant provisions of the steel structure.
2. Profile welding should be used between the strength plate and the bolt ball, bearing bottom plate and steel pipe. The weld should be full, and the welding should be careful.
3. The welds should be 14 higher than the surface of the plate, the weld grade is two, and should be strictly checked.
4. The electrode should be selected strictly according to different steel numbers.
5. Please carefully check the size of the buried parts designed by the civil engineering design unit before processing, so as to avoid the small size of the buried parts that cannot be installed. If you encounter any problems, please contact and solve them in time.
6. Considering the particularity of the operating environment, reliable dustproof measures should be taken for the bearing chute to ensure the normal operation of the bearing.
7. For other instructions, see the grid design instructions.



The supporting details

设计		标准	Grid design instructions	图样标记	重量	比例
制图		审定				
审核		批准		共 张	第 张	
工艺		日期				